United States Coast Guard



MACHINERY INSPECTION BOOK

Name of Vessel	
Official Number	Class
Date Completed	
Location	
Vessel Built in Complia	ance with SOLAS: 60 74 74/78 NA
Inspection Type	
Inspection for Certification (COI)	Reinspection O Mid-Period O Other O First O Second Passenger vessels only O Third
Inspectors	
1	3
2	4

Total Time Spent Per Activity:

Regular Personnel (Active Duty)				
ACTIVITY TYPE ACTIVITY TRAINING (PERS) MI				

TOTAL ADMIN HOURS	TOTAL TRAVEL HOURS		

Reserve Personnel				
ACTIVITY TYPE	ACTIVITY	TRAINING	(PERS) MI	

TOTAL ADMIN HOURS	TOTAL TRAVEL HOURS

Auxiliary Resources			
TOTAL BOAT HOURS	TOTAL AIRCRAFT HOURS		

Use of Machinery Inspection Book:

This inspection book is intended to be used as a job aid by Coast Guard marine inspectors during machinery inspections of U.S. flagged vessels. The lists contained within this book are not intended to limit the inspection. Each marine inspector should determine the depth of inspection necessary. A checked box should be a running record of what has been inspected. It does not imply that the entire system has been inspected or that all or any items are in full compliance. This job aid does not constitute part of the official inspection record.

This document does not establish or change Federal laws or regulations. References given are only general guides. Refer to IMO publications, CFR's, NVIC's, or any locally produced cite guides for specific regulatory references. Not all items in this book are applicable to all vessels or types of propulsion systems.

NOTE: Guidance on how to conduct machinery inspections of U.S. flagged vessels can be found in Marine Safety Manual (MSM) Volume II, Chapter 6: Inspection of Vessels for Certification. All MSM cites listed in this book refer to MSM Volume II unless otherwise indicated.

Pre-inspection Items:

- Review MSIS records.
 - MIPIP
 - MICOI
- Obtain copies of forms to be issued.

Post-inspection Items:

- Issue letters/certificates to vessel.
- Complete MSIS entries.
 - MIAR
 - MSDS
 - MIDR
 - VFLD
 - VFID
- Initiate Report of Violation (ROV) if necessary.

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Boi	lers:	Section 1:	Inspection	Items			
<u>50.</u>		on machinery		46 CFR	58.05		
		ty devices		SOLAS			7
	Foundations						
	Guards						
	Cont	rols					
П	Propulsi	on and auxiliary	46 CFR 52.01-2				
	•	ls or drums	DOMOTO	46 CFR	-		
	• Head			SOLAS	74/78		2
		erheater	MSM Ch. 6.H 46 CFR 52.15-5				
	•	off piping and valve	s				
		es or flues	•	46 CFR	56.50	-40	
		aces					
	• Soot	blowers					
	Ecor	nomizers					
	• Com	bustion chambers					
	• Refr	actory					
	 Casi 	ng and insulation					
	Upta	kes					
	Air p	reheaters					
	Forc	ed draft blowers					
	• Four	ndations					
	 Gauges 						
	 Water level indicators 			46 CFR 52.01-110			
	Periodic test and inspection of boilers accordance with 46 CFR Table 61.05-)			
	Boiler ID Number	Date Hydrostatically Tested	Date Mountings Opened	Date Mountings Removed and Studs Examined	Fireside	Waterside	External
Note	s:					1	

Testing of Boiler Safety Valve 46 CFR 52.01-120

Step	Action	D/S	S/S	S/P
1	Determine MAWP of boiler psi			
2	Record pressure setting stamped on each valve.	psi	psi	psi
3	Observe opening and closing of valves and record lift and seating pressures of each valve.			
	3a. Lift pressure	psi	psi	psi
	3b. Seating pressure	psi	psi	psi
	WARNING: NEVER allow test pressure to be greated pressure is above MAWP, the valve must be adjusted continues.			
	NOTE: Safety valves must be tested in highest-to-lo D/S-S/S-S/P. This avoids the risk of damaging a valuating a gag on it after it has been tested.			
4	Ensure Step 3 pressures are within acceptable limits (±5%) of stamped pressure. Use the following calculations.			
	4a. Step 2 (stamped pressure) x .05	psi	psi	psi
	4b. Step 2 (stamped pressure) – 4a (-5%)	psi	psi	psi
	4c. Step 2 (stamped pressure) + 4a (+5%) psi psi ps			
	IMPORTANT: Step 3 (lift pressure) must be between pressures recorded in 4b and 4c. If NOT, safety valve lift pressure MUST be adjusted within specified limits.			
5	Record superheater pressure drop value from boiler manual.		psi	psi
6	Ensure S/S and S/P lift pressures (from Step 3) are ≤ pressures recorded in 6b .			
	6a. Step 5 (superheater pressure drop) + 5 psi		psi	psi
	6b. Step 3a (D/S pressure) – 6a pressure		psi	psi
	IMPORTANT: If Step 3a (S/S and S/P) is NOT \leq 6b MUST be adjusted.	o, S/S and S	S/P lift press	ures
7	Determine blowdown and ensure it is between 2% and 4% of lift pressure for each valve. Use the following calculations.			
	7a. 3a pressure – 3b pressure = blowdown	psi	psi	psi
	7b. 3a pressure x .02 (2%)	psi	psi	psi
	7c. 3a pressure x .04 (4%)	psi	psi	psi
	IMPORTANT: If 7a (blowdown) is not between 7b and 7c , blowdown setting MUST be adjusted within specified limits.			
8	After hand-relieving gear is reinstalled, observe each valve as it is hand-relieved from the fireroom or engineroom floor (46 CFR 52.01-120(d)(2)).			

D/S = Drum Safety Valve **S/S** = Superheater Safety Valve **S/P** = Superheater Pilot Valve

	Safety valves Relieving gear Escape pipes Drains		46 CFR 52.01-120 MSM Vol. IV Ch. 3.I.2.c 46 CFR 56.50-25
	Boiler	Date Set and Sealed	Pressure Setting
	Superheater safety va	alves	46 CFR 52.01-120
	Boiler	Date Set and Sealed	Pressure Setting
	Automation		46 CFR Part 62
	Reduced manning Yes		SOLAS 74/78 II-1/46-54 MSM Vol. IV Ch. 3.L NVIC 1-69 NVIC 7-73
	NoApproved test proced	ure	NVIC 6-84 46 CFR 62.50
	Satisfactory test	u. 0	46 CFR 62.30-10
	Reviewed logs/record	ls	
	 Interviewed personne 	·l	
Note	s:		

	Fusible plugs	46 CFR 52.01-50	
	Examined	46 CFR Table 61.05-10 MSM Vol. IV Ch. 3.I.3.b	
	Renewed at this inspection		
	 High pressure steam piping Steam piping > 3 inches subject to boiler pressure hydrostatically tested (46 CFR 61.05-10) Lagging or insulation Hangers or supports 	46 CFR 52.01-105 46 CFR 56.50-15 SOLAS 74/78 II-1/33	
	Fuel systems Service and transfer pumps Remote shutoff valves Remote cutouts Reliefs and bypass valves Strainers Drip pans Torch pots Piping Heaters	46 CFR 56.50-65	
	Feedwater system (including condensate)	46 CFR 52.01-115	
	 Pumps Injectors Valves and controls Water heaters (including deaerator) Water regulators Water level indicators Grease extractors 	46 CFR 56.50-35 46 CFR 56.50-45	
	 Piping Gauges and thermometers Air ejectors Condensers 	46 CFR 56.50-30	
Notes:			

	Automatic auxil	iary boilers				
	Controls and sFuel systemsAlarmsInspections / s	safety devices	4 4 4	6 CFR 6 6 CFR 6 6 CFR 6 6 CFR 6	63.20 63.15-3 63.15-7	
	Boiler repairs in Part 59	accordance with 46 CFR				
	Low pressure h	eating boilers	4	6 CFR 5	53.01	
	Safety or relie Gauges	f valves	4	6 CFR 5	53.05	
	 Gauges Thermometer Automatic cor Bottom blow or Water level in Connections Refractory 	ntrols off	4	6 CFR 5	53.12	
	Periodic test an heating boilers Table 61.05-10	d inspection of low pressure in accordance with 46 CFR				
	Boiler Number	Date Hydrostatically Tested		Fireside	Waterside	External
Note:	S:					

Dies	sels:	
	Propulsion machinery Safety devices Foundations Guards Controls	46 CFR 58.05 SOLAS 74/78 II-1/27
	 Main propulsion diesels Fuel lines Air starting lines Exhaust system Manifold Exhaust pipe Protective devices Lube oil system Coolers Standby L/O pump Engine protection Remote shutdowns Overspeed protection Low lube oil High temperature Crank case Explosion covers 	46 CFR 58.05 46 CFR 58.10 SOLAS 74/78 II-1/27
	Automation Reduced manning Yes No Approved test procedure Satisfactory test Reviewed logs/records Interviewed personnel	46 CFR Part 62 SOLAS 74/78 II-1/46-54 MSM Vol. IV Ch. 3.L NVIC 1-69 NVIC 6-84 46 CFR 62.50 46 CFR 62.30-10
Notes		

Pressure vessels hydrostatically tested or internally examined 46 CFR 61.10 MSM Ch. 6.Q MSM Vol. IV C				h. 6.Q	
	Service	MAWP	Date Teste Examined Int		Relief Valve Tested
	Relief valves sp	rings set within	range	46 CFF	R 54.15-10(g)
<u>Aux</u>	kiliary Machin	ery:			
		lge pump es, and piping ols (hydraulic, pneu vent piping	ımatic, manual,	46 CFF	8 56.50-50 8 56.50-55 8 56.50-57
	Compressed air Compressor Controls and Relief valves	rsystem		46 CFF	8 58.30
Note	s:				

Lubrication systems	46 CFR 56.50-80
 Pumps Heat exchangers Valves and controls Piping Gauges, thermometers, and alarms Tanks, vents, and strainers 	
Refrigeration and air conditioning systems Compressors Valves and controls Spare refrigerant stowage Gas mask (ammonia) with spare charges Ventilation Alarms	46 CFR 58.20
Evaporators	46 CFR 54.01-10
 Pumps Valves and controls Freshwater systems (potable and domestic) 	
 Pumps Valves and controls Sump tanks Tank pressure Air cushion supply line Steering gear systems tested	
 Motors and pumps Telemotor or other control Indicators and alarms Instructions and markings 	46 CFR 58.25 46 CFR 61.20 46 CFR 58.25-70 46 CFR 58.25-25 33 CFR 164.34
trical Systems:	
Guidance for inspecting electrical systems is detailed in	n NVIC 2-89.
 Ship's service generators Protective guards Reverse power relay Overspeed trip (> 110% < 115%) Low oil pressure alarm / shutdown 	46 CFR 110.10 46 CFR 111.12 SOLAS 74/78 II-1/41 MSM Ch. 6.L.4.c MSM Vol. IV Ch. 3.D.2 46 CFR 111.12-1
	 Pumps Heat exchangers Valves and controls Piping Gauges, thermometers, and alarms Tanks, vents, and strainers Refrigeration and air conditioning systems Compressors Valves and controls Spare refrigerant stowage Gas mask (ammonia) with spare charges Ventilation Alarms Evaporators Pumps Valves and controls Freshwater systems (potable and domestic) Pumps Valves and controls Sump tanks Tank pressure Air cushion supply line Steering gear systems tested Motors and pumps Telemotor or other control Indicators and alarms Instructions and markings Etrical Systems: Guidance for inspecting electrical systems is detailed in Ship's service generators Protective guards Reverse power relay Overspeed trip (> 110% < 115%)

	Switchboards (including emergency) • Automatic bus transfer	46 CFR 111.30 MSM Ch. 6.L.4.g
	 Ground detectors Personnel safeguards (guards, rails, mats, etc.) Drip shields Nameplates Warning notices posted Fuse / circuit breaker ratings 	MSM Ch. 6.L.5.g
	Panelboards	46 CFR 111.40
	Overcurrent devicesCircuit directoryLocking device	46 CFR 111.40-11
	Motor controllers	46 CFR 111.70
	 Drip shields Disconnect switch Wiring diagram posted Remote shutdowns tested 	MSM Ch. 6.L.4.i
	Ventilation systems	46 CFR 111.103
	 Remote shutdown tested Cargo fans Machinery space fans Accommodation fans 	SOLAS 74/78 II-1/48
	Ship's service lighting systems	46 CFR 111.75
	 Panelboards Circuit directory Fuses Circuit breakers Berth lights Globes and guards Explosion-proof or watertight (where required) 	46 CFR 111.40
Note	S:	

Ш	 Starting system Fuel system Overspeed trip (> 110% < 115%) Low oil pressure alarm / shutdown High jacket water temperature alarm Fixed firefighting system shutdown 	46 CFR 112.25 46 CFR 112.50 SOLAS 74/78 II-1/42-4
	Emergency batteries testedProtectionChargerVentilation	46 CFR 112.55
	Adequate emergency power and lighting Internal communications and control system	46 CFR 112.43 MSM Ch. 6.N
	 General alarms Engine order telegraph – Failure alarms Telephones Voice tubes Public address system Pilothouse controls Fire detection and alarm systems Steering gear alarm and indicator Lifeboat electrical installation Winches and controls tested Master switch opened Limit switches opened Emergency disconnect switch opened 	46 CFR 113.25 46 CFR 113.35 46 CFR 113.30 46 CFR 113.50 46 CFR 113.43 46 CFR 113.43 46 CFR 111.95 MSM Ch. 6.L.5.d
Notes		

	General electrical installation Jury rigs Connection boxes Dead-end cables Splices Grounding Personnel safeguards (guards, rails, etc.) Hazardous locations Portable electrical equipment	46 CFR 111.01-1 SOLAS 74/78 II-1/40 46 CFR 111.60 MSM Ch. 6.L.5.h 46 CFR 111.60-17 46 CFR 111.60-19 46 CFR 111.05 46 CFR 111.30-11 46 CFR 111.105 MSM Vol. IV Ch. 3.C.2.f MSM Ch. 6.L.5.i
<u>Fire</u>	fighting Equipment:	
	 Portable extinguishers (machinery spaces) Required number, type, and class Annually serviced Bottles hydrostatically tested (every 5 years) Markings (weight and hydrostatic test date) Spare charges, spare extinguishers 	46 CFR 34.50 46 CFR 76.50 46 CFR 95.50 SOLAS 74/78 II-2/6 SOLAS 74/78 II-2/21 MSM Ch. 18.I.3 NVIC 7-70 NVIC 13-86
	Semiportable extinguishers (machinery spaces) Required number, type, and class Annually serviced Bottles hydrostatically tested (every 12 years) Controls, instructions, markings Hose and diffuser Flexible loops tested or replaced (same as bottle)	46 CFR 34.50 46 CFR 76.50 46 CFR 95.50 SOLAS 74/78 II-2/6 SOLAS 74/78 II-2/21 MSM Ch. 18.I.4
	Sprinkler system tested Type Pumps Manifold Controls System diagram posted	46 CFR 34.30 46 CFR 76.25 46 CFR 95.30 MSM Ch. 18.1.9 NFPA 13-1996
Notes	s:	

	Fixed fire extinguishing system (machinery spaces) (System servicing is recorded in Hull Inspection 840 Book.) Piping / flexible loops Heads Alarms Markings	46 CFR 34.15 46 CFR 34.17 46 CFR 76.15 46 CFR 76.17 46 CFR 95.05-10 SOLAS 74/78 II-2/11
	Fire main systems and stations (machinery spaces) Required number and type, proper threads Nozzles (combination, etc.) Applicators Spanners Markings	46 CFR 34.10-10 46 CFR 76.10-10 46 CFR 95.10-10
	Pumps testedControls and gaugesRelief valvesMarkings	46 CFR 34.10-5 46 CFR 76.10-5 46 CFR 95.10-5 SOLAS 74/78 II-2/4
	Paint locker	46 CFR 34.05-5 46 CFR Table 76.05-1(a) 46 CFR 95.05-10(c) SOLAS 74/78 II-2/18.7
Wat	ertight Integrity:	
	Watertight integrity of machinery spaces Watertight doors Alarms Controls Bulkheads (penetrations) Markings	46 CFR 170.270 MSM Ch. 6.L.5.e
Note	S:	

Pollution Prevention: NOTE: Guidance for inspecting pollution prevention items is detailed in MSM Volume II, Chapter 31. Oil record book maintained and submitted 33 CFR 151.25 MARPOL Ax. I/20 Oily water separating equipment 33 CFR 155.380 MARPOL Ax. I/6 Approved equipment MSM Vol. IV Ch. 3.K.2 Operationally tested MSM Ch. 31.D.11 Alarms Shutdowns Ballast discharge 33 CFR 155.330 33 CFR 155.350 Piping system 33 CFR 155.360 Outlet 33 CFR 155.370 MSM 31.D.10 Acceptable processing equipment Pollution placard posted 33 CFR 155.450 MSM Ch. 31.D.13 Oily waste retention MSM Ch. 31.D.7 Bilge Tank **Marine Sanitation Devices:** NOTE: Guidance for inspecting marine sanitation devices is detailed in MSM Volume II, Chapter 18.K. Marine sanitation device 33 CFR 159.55 MSM Ch. 31.F Type I Type II Type III Certified for inspected vessels MSM Ch. 31.F.4 Capacity satisfactory MSM Ch. 18.K.7.d Notes:__

	Installation	33 CFR 159.57 MSM Vol. IV Ch. 3.K.1
	 Operation Ventilation Wiring and piping Maintenance Placard posted Safety Accessibility to parts requiring routine servicing Manufacturer's instructions available 	33 CFR 159.59
Mis	cellaneous:	
	Liquefied petroleum gases for cooking and heating	46 CFR 61.15-10
	 Approved type Cylinder – Test dates – Stowage Safety relief device Regulators Piping and fittings Location 	
	Tank tops, bilges, cofferdams, and bilge wells	
	Sea suctions and overboard discharges	MSM Ch. 8.F
	Nonmetallic expansion joints • External exam • 10-year service replacement	46 CFR 61.15-12 MSM Ch. 8.F.3
	Means of escapeAccessibilityAbsence of locks	46 CFR 32.01-1 46 CFR 72.10-5 46 CFR 92.10-5
Note	s:	

Section 2: Appendices

Recommended US Vessel Deficiency Procedures:

Step	Action				
1	Identify deficiency.				
2	Inform vessel representative.				
3	Record on the Deficiency Sumr	mary Worksheet (next page).			
4	If deficiency is corrected prior to end of inspection, go to Step 7.				
5	If deficiency is unable to be corrected prior to end of inspersion issue CG-835 in accordance with table below.				
	IF deficiency:	THEN issue CG-835:			
	Does NOT immediately impact crew/passenger safety, hull seaworthiness, or the environment, e.g., • Missing placards	That provides a specific time for correcting deficiency, e.g., • "X" number of days			
	Allows vessel operations to be MODIFIED to meet less stringent requirements, e.g.,	That restricts operation of vessel to meet current vessel conditions, e.g.,			
	Automation defect	Increased crew			
	DOES immediately impact crew/passenger safety, hull seaworthiness, or the environment, and cannot be modified to meet less stringent requirements, e.g.,	That requires the deficiency to be corrected prior to operating vessel ("NO SAIL" item), e.g., • Prior to carrying passengers • Prior to carrying cargo			
	Missing or defective firefighting equipment				
6	Enter CG-835 data in MIDR.				
7	Enter deficiency data in MSDS.				
8	Initiate Report of Violation (ROV) if necessary.				

Deficiency Summary Worksheet:

Name of Vessel	VIN		
Deficiency	MSIS Code	Req't. Issued / Date Completed	

Deficiency	MSIS Code	Req't. Issued / Date Completed
	·	

Deficiencies identified should be listed with MSIS codes. At completion of inspection/examination, any outstanding deficiencies shall be entered in MIDR or PSDR as appropriate. All deficiencies found (outstanding and completed) shall be entered in the Deficiency Summary. Worklist items, which serve only as memory joggers to complete inspection/examination (e.g., test emergency fire pump), should not be coded as deficiencies.

MSIS Codes for Deficiencies:

BS	Ballast	DC	Dry Cargo	IC	I/C Engine	
ВІ	Bilge	ES	Electrical	LS	Lifesaving	
ВА	Boiler, Aux.	FF	Firefighting	МІ	Miscellaneous	
ВМ	Boiler, Main	FL	Fuel	NS	Navigation	
cs	Cargo	GS	General Safety	PP	Propulsion	
DM	Deck Machinery	НА	Habitation	SS	Steering	
DL	Doc., Lics., Pmts.	HU	Hull		-	

Notes:	

Conversions:

Distance and Energy													
Kilowatts (kW)	Х	X 1.34		1 =	= Horsepower		(hp)						
Feet (ft)	Х	X		3.281 =		ters (m)							
Long Ton (LT)	Х	X		21 =	Met	tric Ton (t							
Liquid (NOTE: Values are approximate.)													
Liquid	bk	bbl/LT		m³/t		bbl/m³		bbl/t					
Freshwater	6	6.40		1.00		6.29		6.29					
Saltwater	6	6.24		.975		6.13		5.98					
Heavy Oil	6	6.77		1.06		6.66		7.06					
DFM	6	6.60		1.19		7.48		8.91					
Lube Oil	7	7.66		1.20	7	7.54		9.05					
Weight													
1 Long Ton	= 2240 lbs			1 Metric Tor	n =	2204 lbs	3						
1 Short Ton	= 2000 lbs	2000 lbs		1 Cubic Foot		7.48 ga							
1 Barrel (oil)	= 5.61 ft = 4 6.29 m ³	5.61 ft = 42 gal = 6.29 m ³		1 psi = .06895 l of water		Bar = 2.3106 ft r							
Temperature : Fahrenheit = Celsius (°F = 9/5 °C + 32 and °C = 5/9 (°F – 32))													
0 = -	-17.8	80	=	26.7		200	=	93.3					
32 =	0	90	=	32.2		250	=	121.1					
40 =	4.4	100	=	37.8		300	=	148.9					
50 =	10.0	110	=	43.3		400	=	204.4					
60 =	15.6	120	=	48.9		500	=	260					
70 = 2	21.1	150	=	65.6	<u></u>	1000	=	537.8					
Pressure: Bars = Pounds per square inch													
1 Bar =	14.5 psi	5 Bars	=	72.5 psi		9 Bars	=	130.5 psi					
2 bars =	29.0 psi	6 Bars	=	87.0 psi		10 Bars	=	145.0 psi					
3 Bars =	43.5 psi	7 Bars	=	101.5 psi									
4 Bars =	58.0 psi	8 Bars	=	116.0 psi									